SFG Series

AIRBEST

Flat Suction Cup Special for Glass Industry









Featueres

- ♦ Double flat sealing lips
- ♦ Inner large area pattern support structure at the bottom
- ♦ Small inner volume, two compressed stroke
- ♦ Some specifications are split structure
- ♦ Various sizes are available

Advantages

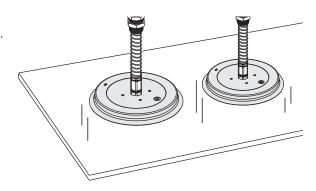
- Excellent airtightness
- ♦ Large firction coefficients, prevent deformation of workpiece
- ♦ Short work cycle, with high strok, it can suck glass with a certain curvature
- ♦ Metal parts can be used repeatledy, reducing customer's cost greatly
- ♦ Suitable for workpieces with different sizes and shapes





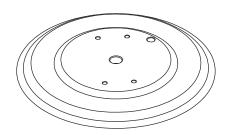
Applications

- ♦ Handling workpieces with smooth surface such as glass, plastic plate, ect. Realizing long time pressure holding
- ♦ Handling big workpieces with a certain curvature on surface, such as car windshields
- ♦ Handling thin workpieces, such as flat glass or coated glass
- ♦ Handling glass plate surfaced with separation powder or stripping powder



Structure

- ♦ Double sealing lip, special pattern structure
- \diamond For SFG200 and diameter less than 200mm, they are split structure, wearing parts can be replaced separately. For diameter more than 200mm, they are one-piece structure
- ♦ With large area aluminum fitting for suction cup, it can effectively prevent light and thin workpiece from bending when handling heavy load workpieces
- ♦ Standard stroke and high stroke are optional, with high stroke, it can suck glass with a certain curvature
- With separate functional port



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How to order

① Series	② Diameter	③ Stroke	④ Material & Hardness		⑤ Connection thread
SFG	125 - φ125mm 150 - φ150mm 200 - φ200mm 250 - φ250mm 300 - φ300mm 350 - φ350mm 400 - φ400mm	Nil - Standard stroke H - High stroke		55 60	G2F - G1/4 female thread G3F - G3/8 female thread G4F - G1/2 female thread

Selection

Model/ Stroke		H - High stroke
SFG125□-G2F	SFG125□-G3F	-
SFG150□-G4F		SFG150H□-G4F
SFG200□-G4F		-
-		SFG250H□-G4F
-		SFG300H□-G4F
-		SFG350H□-G4F
SFG400□-G4F		-

Technical parameters

Model	Pull-out force N	Inner volume cm³	Min.curve radius of workpiece mm	Weight g	Recommended hose dia.	MPQ pcs
SFG125	740	44	1,500	290	8	1
SFG150	1,100	65	2,000	490	8	1
SFG150H	1,100	119	370	490	8	1
SFG200	1,950	144	3,500	1,040	10	1
SFG250H	2,950	372	1,600	950	10	1
SFG300H	4,300	550	2,400	1,510	12	1
SFG350H	5,780	779	3,000	2,040	12	1
SFG400	7,600	560	13,500	2,635	12	1

[♦] Note:Testing vacuum level -60kPa, workpiece with smooth and clean surface. The data of pull-out force as above are figured out without considering safety factor. The data may be different according to different workpiece surfaces. Recommend the length of vacuum hose to be as short as possible, max 2m.

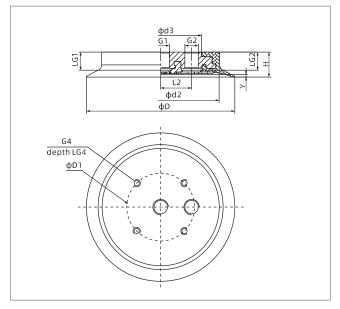
SBB SOP

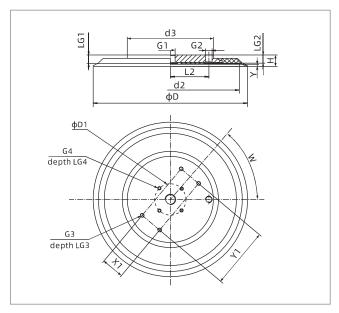
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Dimensions(mm)





SFG125-200 SFG250-400

Model/Size	D	d2	d3	G1	G2	G3	G4	D1	Н	L2	LG1	LG2	LG3	LG4	W	X1	Y1	Y
SFG125□-G2F	125	100	70	G1/4	G1/4	-	4-M6	59	21.5	26.5	14	14	-	8	-	-	-	3
SFG125□-G3F	125	100	70	G3/8	G1/4	-	4-M6	59	21.5	26.5	14	14	-	8	-	-	-	3
SFG150□-G4F	150	125	93	G1/2	G1/4	-	4-M6	59	21.5	36.5	14	14	-	8	-	-	-	3.3
SFG150H□-G4F	150	126	70	G1/2	G1/4	-	4-M6	59	26	26.5	14	14	-	8	-	-	-	7.5
SFG200□-G4F	200	185	134	G1/2	G1/4	-	4-M6	59	22	52.8	14	14	-	8	-	-	-	3.6
SFG250H□-G4F	250	217	140	G1/2	G1/4	4-M8	4-M6	59	27	52.5	14.5	14.5	12	8	70	45	100	9
SFG300H□-G4F	300	272	170	G1/2	G1/4	4-M8	4-M8	59	27	76	14.5	14.5	12	10	50	45	120	9
SFG350H□-G4F	350	317	170	G1/2	G1/4	4-M8	4-M8	59	27	76	14.5	14.5	12	10	50	45	120	9
SFG400□-G4F	400	372	170	G1/2	G1/4	4-M8	4-M8	59	22.5	76	14.5	14.5	12	10	50	45	120	4.5

[♦] Note: The dimensional tolerance conforms to GBT3672.1-2002-1 M3 rubber product dimensional tolerance standard

Mounting parts

Item	Model		Applicable suction cup					
Rubber parts for suction cup	SFG125E	SFG125HD	SFG125□-G2F	SFG125□-G3F				
	SFG150E	SFG150HD	SFG150□-G4F					
	SFG150HE	SFG150HHD	SFG150H□-G4F					
	SFG200E	SFG200HD	SFG200□-G4F					

Note: When you buy rubber parts only, pls ensure that the fitting for suction cup you buy is in good condition, and send it back to factory to replace the rubber parts